

**\*76803\***

Monday, November 21, 2011 11:23:54 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 11/21/2011      **Start Qty:** 10.00

**\*10\***

**Cust Item ID:****Required Date:** 12/16/2011      **Req'd Qty:** 10.00

**\*10\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**                      **Process Plan:**

Date: 11/21

### Tooling:

Date:

**QC:**

Date:

**SPC (Y/N):**

**Date:**

Stop \*NR2\*

100		0.00	
*100*	HAAS CNC VERTICAL MACHINING #1		
HAAS 1	Memo	0.00	B.A 11/12/13
HAAS CNC vertical machine #1	Program part number and batch number MACHINE AS PER DWG AND FOLIO FB071		
	FOLIO REV: AA		
	DWG REV: E		
110		0.00	
*110*	CONVENTIONAL MILLING MACHINE		
Mill Conv	Memo	0.00	B.A 11/12/13
Conventional Milling Machine	Machine Keyway and inspect per attached dimension sheet		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 76803****\*76803\***

Page 2

Monday, November 21, 2011 11:23:54 AM

Item ID: D2661-2 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Saddle, RH Fwd Aft Out 206  
Start Date: 11/21/2011 Start Qty: 10.00 **\*10\*** Cust Item ID:  
Required Date: 12/16/2011 Req'd Qty: 10.00 **\*10\*** Customer:

## Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC2- Inspect parts off machine FAI/FAIB  Memo	0.00 0.00	B.A	11/12/13		10	0		
130 <b>*130*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00	and	11/12/15		10	0		
140 <b>*140*</b> HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00 0.00	M/K	11-12-19		10	0		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 76803

**\*76803\***

Page 3

Monday, November 21, 2011 11:23:54 AM

Item ID: D2661-2 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Saddle, RH Fwd Aft Out 206  
 Start Date: 11/21/2011 Start Qty: 10.00 **\*10\*** Cust Item ID:  
 Required Date: 12/16/2011 Req'd Qty: 10.00 **\*10\*** Customer:

## Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
<b>*150*</b>	Powdercoat	0.00							
Powder Coating	Memo								
	START TIME: 9:30								
	FINISH TIME: 10:00								
	OVEN TEMPERATURE:								
160	QC3- Inspect Part Finish	0.00							
<b>*160*</b>	QC	0.00							
Quality Control	Memo								
170	Identify as per dwg & Stock Location: 435	0.00							
<b>*170*</b>	Packaging	0.00							
Packaging	Memo								

10x4 m-11/12/20

10 \$ 11/12/20  
counted

11/12/21 10:00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, November 21, 2011 11:23:59 AM

Page 1

Work Order ID: 76803

**\*76803\***

Parent Item: D2661-2

**\*D2661-2\***

Parent Item Name: Saddle, RH Fwd Aft Out 206

Start Date: 11/21/2011

Required Date: 12/16/2011

Start Qty: 10.00

Required Qty: 10.00

## Comments:

IPP: C00.11.01Removed P/O for Powder Coat - in house  
processEC

IPP REV:D

REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED BY:DD

IPP Rev:D As per Rev D 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D6101-003

Manufactured

No

100

Each

134.0000

1

10

**\*D6101-003\***

Saddle Billet, 7075

\*\*

11-12-12

## Location

## Loc Qty

## Loc Code

MAT040

105

72226

8

73775

36

73780

7

74650

54

MAT44

29

72226

2

73769

1

74680

26

2  
7  
1

(Adjust)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 76803
<b>Description:</b> 206 Saddle, Outboard, Right side	<b>Part Number:</b> D2661-2
<b>Inspection Dwg:</b> D2661 Rev. D	<b>Page 1 of 1</b>

Inspect dimensions highlighted on inspection sheet drawing and record below:

				Recorded Actual Dimensions				By	5 Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.100	0.140		0.127	0.126	0.127	0.126	✓	0.126
B	0.100	0.140		0.124	0.124	0.123	0.124		0.124
C	1.125	1.145		1.135	1.135	1.136	1.135	✓	1.135
D	0.615	0.685		0.685	0.685	0.685	0.685		0.685
E	0.240	0.260		0.250	0.252	0.250	0.251	✓	0.251
F	1.313	1.343		1.325	1.325	1.325	1.325		1.325
G	0.210	0.230		0.222	0.222	0.224	0.223	✓	0.223
H	0.100	0.180		0.135	0.135	0.135	0.135		0.135
I	2.470	2.510		2.490	2.490	2.490	2.490	✓	2.490
J	1.565	1.585		1.575	1.575	1.576	1.575		1.575
K	0.235	0.240		0.237	0.237	0.237	0.237	✓	0.237
L	0.100	0.120		0.109	0.109	0.109	0.109		0.109
M	0.990	1.010		1.000	1.000	1.000	1.000	✓	1.000
N	0.510	0.515		0.512	0.512	0.512	0.512		0.512
O	5.990	6.010		6.000	6.000	6.000	6.000	✓	6.000
P	1.245	1.255		1.250	1.250	1.250	1.250		1.250
Q	2.495	2.505		2.500	2.500	2.500	2.500	✓	2.500
R	0.313	0.318		0.314	0.314	0.314	0.314		0.314
S	0.315	0.322		0.316	0.316	0.316	0.316	✓	0.316
T	2.495	2.505		2.500	2.500	2.500	2.500		2.500
U	1.357	1.367		1.362	1.362	1.362	1.362	✓	1.362
V	0.787	0.807		0.797	0.797	0.797	0.797		0.797
W	0.540	0.560		0.551	0.550	0.550	0.550	✓	0.550
X	1.674	1.684		1.679	1.679	1.679	1.679		1.679
Y	0.257	0.262		0.260	0.260	0.260	0.260	✓	0.260
Z	0.912	0.932		0.922	0.922	0.922	0.922		0.922
AA	0.490	0.510		0.498	0.501	0.498	0.498	✓	0.500
AB	0.178	0.198		0.188	0.188	0.188	0.188		0.188
AC								✓	
AD									
AE									
AF									
Accept/Reject									

Measured by: B.A
Date: 11/12/13

Audited by: [Signature]
Date: 11/12/15

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.11	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686	KJ/RF	
E	06.07.05	Revised per drawing revision C	KJ/JLM	
F	07.03.21	Revised per drawing revision D	KJ/JLM	
G	11.10.13	Dimensions C and F revised	KJ	[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 76803
<b>Description:</b> 206 Saddle, Outboard, Right side	<b>Part Number:</b> D2661-2
<b>Inspection Dwg:</b> D2661 Rev. D	<b>Page 1 of 1</b>

Inspect dimensions highlighted on inspection sheet drawing and record below:

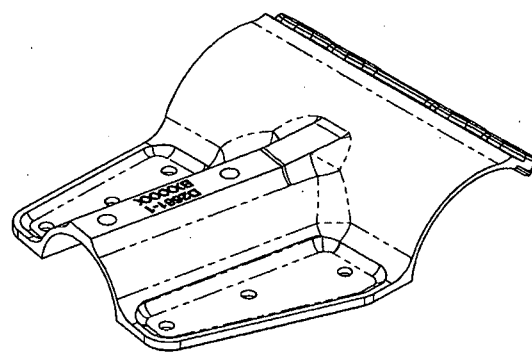
				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	16	77	78	49	#7	10 #7
A	0.100	0.140		0.126	0.126	0.127	0.125		0.127
B	0.100	0.140		0.123	0.124	0.124	0.123		0.123
C	1.125	1.145		1.135	1.135	1.135	1.136		1.135
D	0.615	0.685		0.685	0.685	0.685	0.685		0.685
E	0.240	0.260		0.251	0.250	0.250	0.250		0.250
F	1.313	1.343		1.325	1.325	1.325	1.325		1.325
G	0.210	0.230		0.223	0.223	0.223	0.223		0.222
H	0.100	0.180		0.135	0.135	0.135	0.135		0.135
I	2.470	2.510		2.490	2.490	2.490	2.490		2.490
J	1.565	1.585		1.575	1.575	1.575	1.576		1.575
K	0.235	0.240		0.237	0.237	0.237	0.237		0.237
L	0.100	0.120		0.109	0.109	0.109	0.109		0.109
M	0.990	1.010		1.000	1.000	1.000	1.000		1.000
N	0.510	0.515		0.512	0.512	0.512	0.512		0.512
O	5.990	6.010		6.000	6.000	6.000	6.000		6.000
P	1.245	1.255		1.250	1.250	1.250	1.250		1.250
Q	2.495	2.505		2.500	2.500	2.500	2.500		2.500
R	0.313	0.318		0.314	0.314	0.314	0.314		0.314
S	0.315	0.322		0.316	0.316	0.316	0.316		0.316
T	2.495	2.505		2.500	2.500	2.500	2.500		2.500
U	1.357	1.367		1.362	1.362	1.362	1.362		1.362
V	0.787	0.807		0.797	0.797	0.796	0.797		0.797
W	0.540	0.560		0.550	0.550	0.550	0.550		0.550
X	1.674	1.684		1.679	1.679	1.679	1.679		1.679
Y	0.257	0.262		0.260	0.260	0.260	0.260		0.260
Z	0.912	0.932		0.922	0.922	0.923	0.922		0.922
AA	0.490	0.510		0.499	0.499	0.499	0.500		0.500
AB	0.178	0.198		0.188	0.188	0.188	0.188		0.188
AC									
AD									
AE									
AF									
Accept/Reject									

Measured by: K.A	Audited by: [Signature]
Date: 11/12/14	Date: 11/12/15

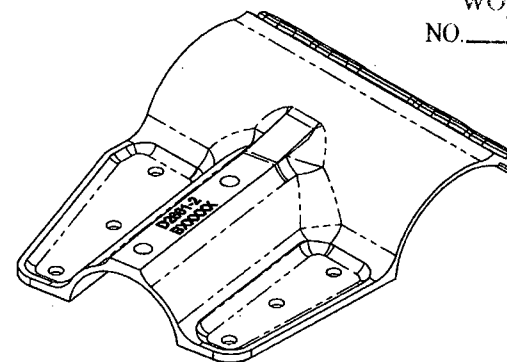
Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.11	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686	KJ/RF	
E	06.07.05	Revised per drawing revision C	KJ/JLM	
F	07.03.21	Revised per drawing revision D	KJ/JLM	
G	11.10.13	Dimensions C and F revised	KJ	[Signature]

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 76803

*R/K-11-21*



**D2661-1 SADDLE, OUTSIDE, LH**



**D2661-2 SADDLE, OUTSIDE, RH**

**RELEASED**  
 2011-11-16

E	REDRAW & REFORMAT DWG; 0.687 WAS 0.547 (B6-2,B8-4), REF NCR 11-935	CP	11.10.31
D	R0.188 WAS R0.30; Ø0.318 WAS Ø0.313	CB	06.11.08
C	INCORPORATE DEO 9122, 9102, 9095	CB	06.05.29
B	ANGLE AND NOTES ADDED	KE	97.07.11
A	NEW ISSUE	DS	07.03.25
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>g</i>	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	<i>g</i>		
CHECKED	<i>ASS</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>g</i>	D2661	SHEET 1 OF 5
APPROVED	<i>g</i>	TITLE	SCALE
DE APPR.	<i>g</i>	SADDLE, OUTSIDE	NTS
DATE	11.10.31	<small>COPYRIGHT © 1987 BY DART AEROSPACE USA, INC.          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

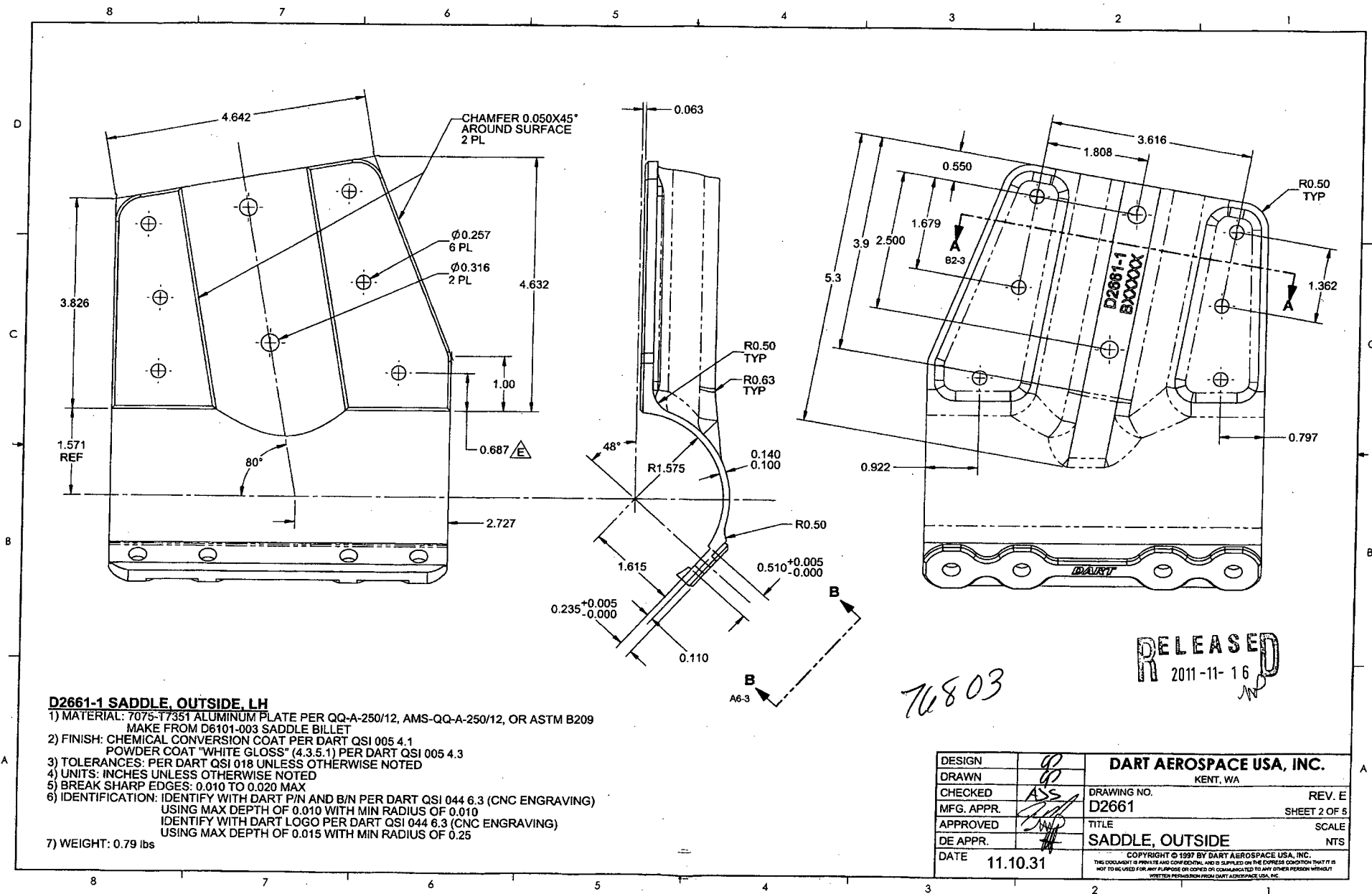
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



RELEASED  
2011-11-16

DESIGN	76803	DART AEROSPACE USA, INC.	
DRAWN	AS	KENT, WA	
CHECKED	AS	DRAWING NO.	REV. E
MFG. APPR.	AS	D2661	SHEET 2 OF 5
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	SADDLE, OUTSIDE	NTS
DATE	11.10.31	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

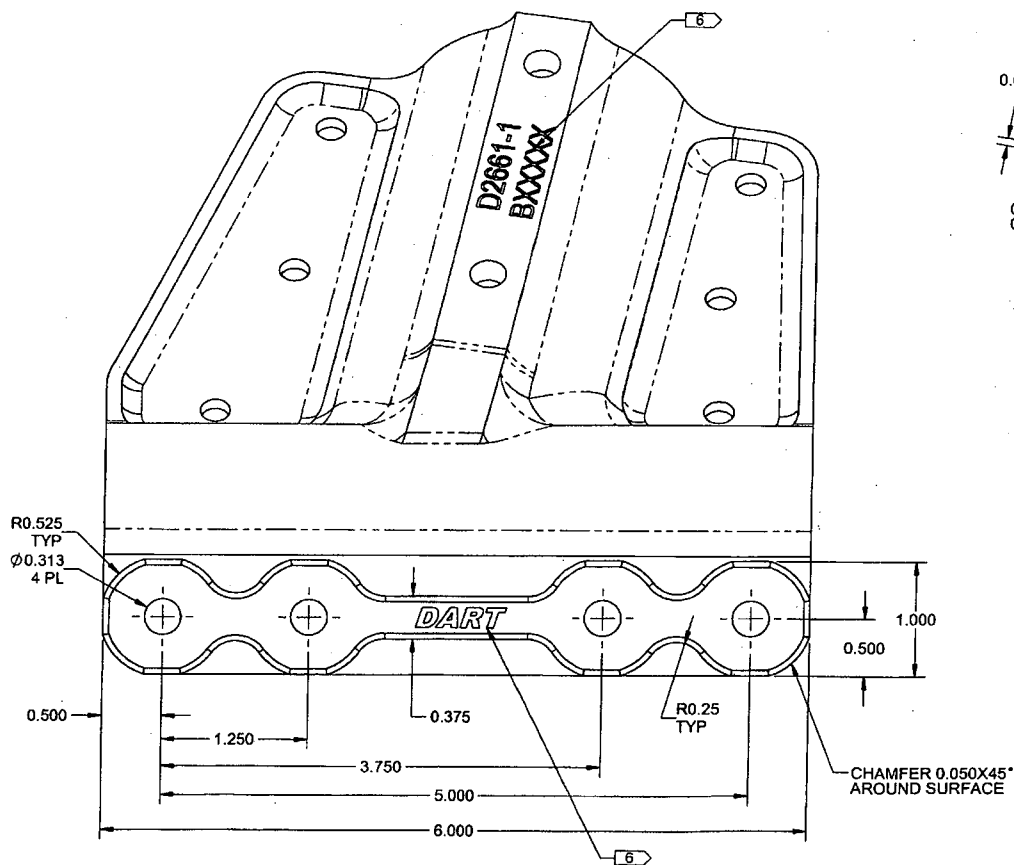
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

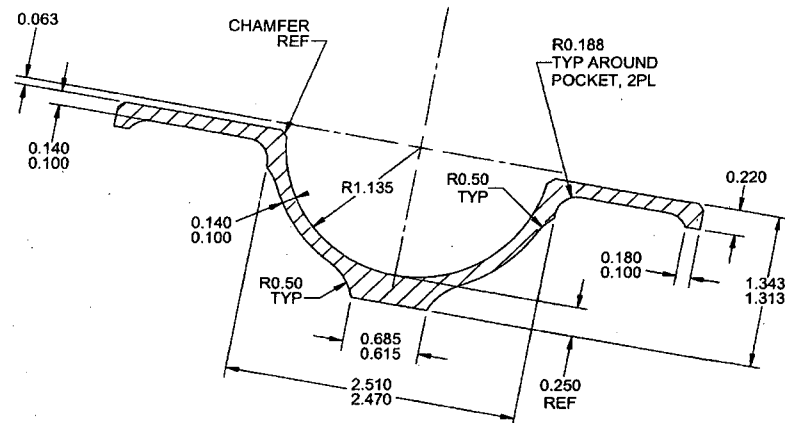
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**VIEW B-B**  
SCALE 1.5X  
VIEW ROTATED



**VIEW A-A**  
SCALE 1.5X

76803

**RELEASED**  
R 2011-11-16

DESIGN	90	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	AS	KENT, WA	
CHECKED		DRAWING NO. <b>D2661</b>	REV. E
MFG. APPR.			SHEET 3 OF 5
APPROVED		TITLE <b>SADDLE, OUTSIDE</b>	SCALE NTS
DE APPR.			
DATE	11.10.31	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



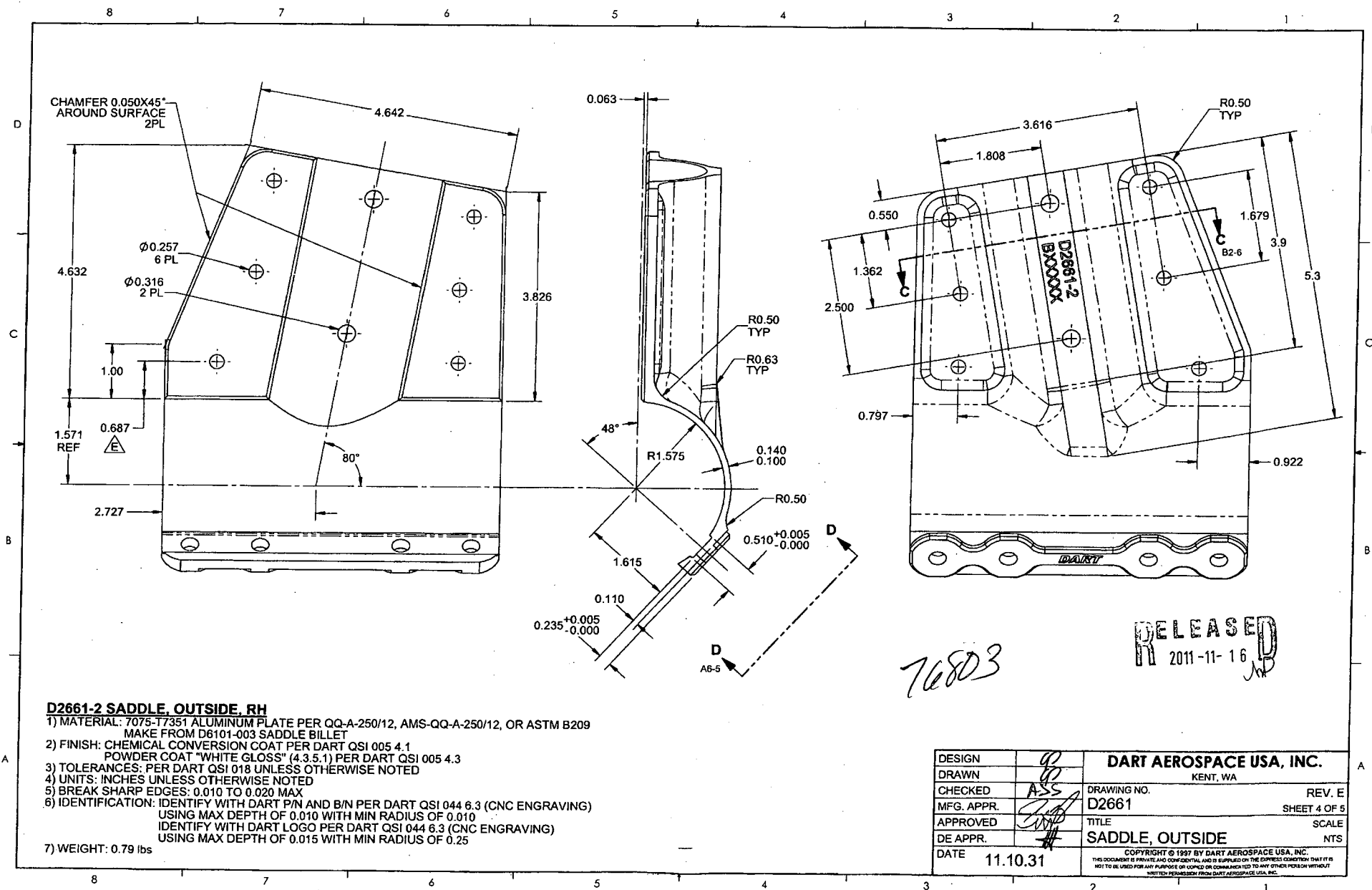
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



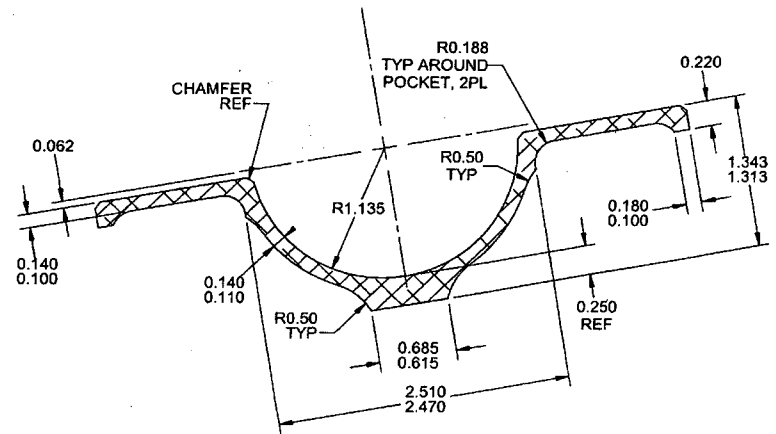
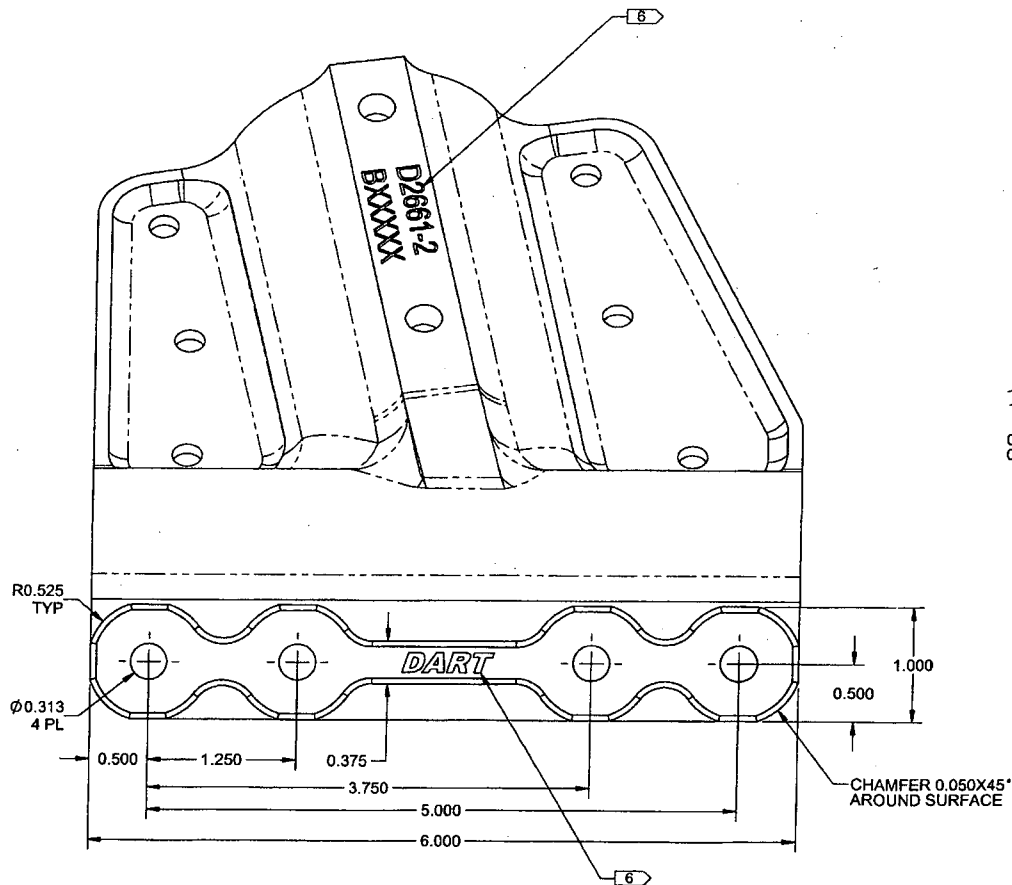
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN		DART AEROSPACE USA, INC.	
DRAWN	SS	KENT, WA	
CHECKED	ASS	DRAWING NO.	REV. E
MFG. APPR.		D2661	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SADDLE, OUTSIDE	NTS
DATE	11.10.31	<small>COPYRIGHT © 1997 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRINTED AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries